User Manual Keywatt 19 Trolley



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All pertinent state, regional, and local safety regulations must be observed when installing and using this product. For reasons of safety and to help ensure compliance with documented system data, only the manufacturer should perform repairs to components.

When devices are used for applications with technical safety requirements, the relevant instructions must be followed.

Failure to use IES Synergy software or approved software with our hardware products may result in injury, harm, or improper operating results.

Failure to observe this information can result in injury or equipment damage.

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Table of content

1. Safety notes	4
Notice	4
Please note	4
2. About the manual	5
Purpose of this manual	5
Document scope	5
Related documents	5
User comments	5
3. General Safety instructions	6
4. Overview	7
External view	7
Internal door view	8
5. Specification	9
Technical specification	9
Compliance	11
6. Handling and storage instructions	12
Storage	12
Transport	12
7. Installation	13
Visual inspection	13
Installation rules	13
Plug connections	14
AC input connector	14
DC output connector	15
8. Charger operation	16
Front panel	16
Rear Panel	16
Starting up	17
Charge with COMBO 1 or COMBO 2 connector	19
Charge with CHADEMO connector	23
Charge with GB connector	26
Charge error messages	29
Emergency Stop messages	29
List of error messages	30
9. Cleaning	32
10. Protecting the environment	33
Recycling Packaging	33
End-ot-Lite Recycling	33



1. Safety notes Notice

Read these instructions carefully, and look at the equipment to become familiar with the device before trying to install, operate, or maintain it. The following special messages may appear throughout this documentation or on the equipment to warn of potential hazards or to call attention to information that clarifies or simplifies a procedure.



The addition of this symbol to a Danger hazard statements indicates that an electrical hazard exists, wich result in personal injury if the instructions are not followed.



This is the safety alert symbol. It is used to alert you to potential personnal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

DANGER indicates an imminently hazardous situation which, if not avoided, **will result** in death or serious injury.

WARNING indicates a potentially hazardous situation which, if not avoided, **can result** in death or serious injury.

CAUTION indicates a potentially hazardous situation which, if not avoided, **can result** in minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to physical injury.

Please note

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel. No responsibility is assumed by IES Synergy for any consequences arising out of the use of this material.

A qualified person is one who has skills and knowledge related to the construction and operation of electrical equipment and its installation, and has received safety training to recognize and avoid the hazards involved.



2. About the manual

Purpose of this manual

Technical documentation is an integral part of a product. Until it is disposed of, always keep the technical documentation close to the unit at hand, as it contains important information. Provide technical documentation to the person concerned if you sell, assign or lend the product.

This guide aims to provide informations needed for installation, use and end-of life of the charger Keywatt 19 Trolley. This guide must be read in integrality with others related documents. This guide is intended for users of the charging station.

Document scope

This guide concerns the following charging station :

• Art/N : TROLLEY 19KW DC CHARGER

Related documents

Document title	Reference
User Manual	DUM016199-EN
Service Manual	

User comments

We invite you to write us to communicate any inaccuracies or omissions, or to make general comments or suggestions regarding the quality of this manual.

3. General Safety instructions

NOTICE

SAVE THIS MANUAL

• To ensure proper and safe operation, please read these user instructions carefully and keep them for future reference.



• This manual contains important instructions for the DC quick charger that shall be followed during installation, operation and maintenance of the unit.

• This equipment shall be installed, adjusted, and serviced by qualified electrical personnel familiar with the construction and operation of this type of equipment and associated hazards.

Failure to follow these instructions may result in death, serious injury or equipment damage.

RISK OF ELECTRIC SHOCK, INJURY, AND/OR BURNING

- Only qualified, trained and authorized people will repair, replace or adjust this equipment.
- Do not let a child play near the product.
- This charger may only be used on a non-flammable surface such as concrete or similar.
- Do not open the front cover at any time while input power is present.
- Do not operate the unit while the cabinet door is opened or unlocked.
- Do not use this product if the cables (input or output) are frayed, have damaged insulation or any other signs of damage.
- Do not use this product if the enclosure or the Electrical Vehicle Supply Equipment (EVSE) connectors are broken, cracked, opened or shows any other indication of damage.
- Do not use a cord extension set or second cable assembly in addition to the cable assembly for the connection of the EV to the EVSE.

Failure to follow these instructions will result in death or serious injury







Position	Description
1	Start button
2	Stop button
3	Display
4	Cord bracket
5	Indicator light
6	Indicator light
7	Emergency stop button

Note: May change depending on version or technical modification





Position	Description
1	DC output Harting connector
2	Ethernet socket
3	USB socket
4	AC input Harting connector
5	Mains input switch

Note: May change depending on version or technical modification

5. Specification Technical specification

Mains supplies 3-phase L1/L2/L3 + GND 3x400V _{AC} (19kW)				
Mains 3-phase voltage range		V _{AC}	400 V _{AC}	± 10%
Earthed electrical system		TT or TN		
Frequency range		f	50/60 Hz	± 10%
Maximum input current		I _{AC}	32A	Max
Power Factor		PF	0,93	Nom
Efficiency		η	94 %	Nom
Harmonic current @ nominal network voltage	į	THDi	37 %	Max
Internal AC input protection				
Inrush current limitation per phase			< 3 x I _{AC}	Max
Rated Current Circuit Breaker		I _{BREAK} Rating	50A	typ
Breaking capacity of breaker		I _{BREAK} Capacity	6kA	Max
Max earth leakage current			< 3,5 mA	Max
Emergency button connection		Yes		
Overvoltage (IEC60664-1)		OV III		
Insulation protection Class (IEC6103)		Class II	2500V _{AC}	Min
Internal DC Output				
		V _{pc} _max	500 V _{DC}	Max
Output voltage		V _{pc} _min	200 V	Min
		I _{pc} _max	60A ⁽¹⁾⁽²⁾	Max
Output current		I _{pc} _min	1A	Min
Max Output Power		Pout	19kW	Max
Output connector (charging station side)		Swapped vehicle	cable	
Car Plug coupler		COMBO1 / COMBO2 / CHAdeMO / GB		
Output cable length		-	4	Meters
Internal DC output protection				
Hardware and software short circuit protection		Yes		
Over current protection		-	100A	
Over voltage protection		adjustable	+ 10 % Max	
Internal over temperature protection		-	60	°C
Reverse polarity protection		Yes		
DC output Contactor		Yes (2 poles)		
Rated Current Fuse (output)		I _{FUSE}	100	А
Galvanic isolation		V	4000	V _{DC}
Max time for DC line discharge < 60V		T_<60V	1	S
Embedded Insulation device				
Response time (tan)	< 3sec. for < 62sec. fo	asymmetrical fau r symmetrical fau	lt It	
Self test time At power on and every 60s during charge				

Embedded Insulation device	
Internal resistance Ri of the measuring circuit	1.5Mohms permanent750Kohms continuous measurement300Kohms during simultaneous switching measurement
Measurement method	Continuous and switching measurement resistor method
Measuring current Im	< 1,4mA at RF=0
Measurement range (Ran)	20Kohms300Kohms
Relative uncertainty	±15%
Line L+/L- Voltage (Un)	DC 200V500V
System leakage capacity Ce	$\leq 1\mu F$: response value (Ran) and time (tan) are not guaranteed for capacity above $1\mu F$
Parallelization	 ▲ Warning: Do not connect the insulation monitor device (IMD) in parallel !! Response value (Ran) and time (tan) are not guaranteed.

General & dimensions			
External dimensions (mm)	H x W x D 945 x 507 x 45 mm		
Weight (without cable, or bracket)	kg	48kg	Max
Type of installation	Trolley (2 wheels)		
Protection type (EN60529)	IP	IP54	
Cooling systems	Heatsink with forced air flow by fans IP54 without air filter		fans IP54
Noise (1m, all direction)	Db(A)	65dbA (1m)	

Climatic & Environment constraints			
Operating temperature (with derating)	-20°C to +40°C ⁽³⁾		
Storage temperature	-40°C to +70°C		
Relative humidity (without condensation)	RH	10% to 95%	
Installation altitude	Alt	2 000m	Max

Norms & standards	
EC Low voltage EC directive (LVD)	2014/35/EU
EC Electromagnetic Directive (EMC)	2014/30/EU
Electric vehicle conductive charging system part 1 General requirement	IEC 61851-1
Electric vehicle conductive charging system part 23 DC Electric vehicle charging station	IEC 61851-23
EMC requirement for OFF board electric vehicle charging system	IEC 61851-21-2
Insulation Monitor Device (IMD)	IEC 61557-1 & IEC 61557-8
RoHS	2015/863/EU
Declaration of conformity CE ⁽⁴⁾	Yes

⁽¹⁾ Max output current will be adapted versus maximum carrying current of the vehicle plug.

⁽²⁾ Output current can be even reduced with the power derating versus temperature.

⁽³⁾ Potential derating above 25°C.

⁽⁴⁾ CE marking affixed on the product attest the conformity of the product with applicable requirements of relevent Community harmonization legislation.



Compliance



6. Handling and storage instructions Storage

The charging stations are supplied in individual wood crate. When commissioning the product, all the protection for transport must be removed before energization.

Keep the charging station in its original packaging in an appropriate place:

- placed on dry ground or on a sheet to protect it from damp,
- sheltered from dust, inclement weather and sunlight.

Storage temperature: -40°C to +70°C Humidity: 10% to 95% without condensation

During prolonged storage, check the state of the charging station packaging regularly.

Do not store the charging station for more than a year without powering it up, to avoid the deterioration of non-energized electronic components.

Transport

Throughout the transport phase, take all necessary measures to keep the pallet stable.

NOTICE



RISK OF DAMAGE TO THE CHARGING STATION

Improper storage or handling may cause damage to the unit.

Failure to follow these instructions can result in equipment damage.

RISK OF INJURY DUE TO DROPPING OR FALLING

• Follow specified procedures for hoisting operations.

• Take measures to prevent falling when you carry or transfer the unit.

Failure to follow these instructions will result in minor or moderate injury.



7. Installation Visual inspection

Before switching on the power, check that the charging station has not suffered any damage during transport. If there is any sign of damage, do not connect the charging station to the input power supply. To do so would lead to a risk of electric shock and injury.

Installation rules

It is advisable to leave 40cm free space on each side of the charging station if it is surrounded by a wall. This free space is mandatory for charging station's ventilation. Never blockair flow.



Note: All pertinent state, regional, and local safety regulations must be observed when installing and using this device.

Note: The manufacturer cannot be held responsible for failure to follow the instructions given in this instruction sheet.

NOTICE PREMATURE AGEING OF THE CHARGING STATION Do not install charging stations outside where they are exposed to direct sunlight and inclement weather. Failure to follow these instructions can result in accelerate power derating.



Plug connections





If the power cable is damaged it must be replaced with a new cable.

HAZARD OF ELECTRIC SHOCK OR DAMAGE TO THE CHARGING STATION



• The input must be connected to the power supply by a CCID (Charging Circuit Interrupting Device) rated 32A with an opening contact gap for all poles that provides full disconnection in Category III overvoltage.

Failure to follow these instructions will result in death or serious injury.



DC output connector



Output cable and connector types are:

COMBO 1 Output cable			
4m	FLPLA016829		
COMBO 2 Output cable			
4m	FLPLA016827		
CHADEMO Output cable			
4m	FLPLA016828		



8. Charger operation Front panel





All external circuits connected to the product with USB or ethernet socket must be SELV (Safety Extra Low Voltage) and Limited Power Sources less than 15VA and meeting the requirements of Chapters 2.2 and 2.5 of IEC60950-1:2005+/A1:2010+/A2:2013 and N60950-1:2006+/A11:2009+/A1:2010+/A12:2011+/A2:2013.

Mains input switch is not a safety isolating switch.

Starting up



RISK OF ELECTRIC SHOCK, INJURY, AND/OR BURNING Make sure no vehicle is connected before starting up the charger. Failure to follow these instructions can result in death or serious injury

Turn the disconnecting device to the position "I ON" to power up the charger.

The charger displays its name after a startup phase represented by "..." :



If the charger does not start:

- 1. Remove the cables connected to the charger.
- 2. Remove the T25 fastening screws (x6) ① of the circuit breaker access cover.
- 3. Remove the access cover **2** to the circuit breakers **3**.



Check that the circuit breakers (3-phase input circuit breaker 1, RCD breaker 2 and 12/24 V supplies circuit breaker 3) are in upper position, if not, put them back to upper position using a flat-head screwdriver to access the switches.



- 5. Reinstall the access cover.
- 6. Tighten the T25 fastening screws of the circuit breaker access cover.
- 7. Reconnect the cables to the charger.
- 8. Check that the charger starts. If it is still not starting, contact the after sales service at support@ies-synergy.com

Charge with COMBO 1 or COMBO 2 connector

The charger performs an internal check and initialisation. Please wait for a few seconds.

Initialisation...

 \rightarrow The Start button flashes for 1 second.

When initialisation is successful:

Connect vehicle to start charge.

 \otimes In case of error (two types of internal fault):

Pwr module failure 0 OK and 2 Fail

No power module

Step 2 Start a new charge

Connect the charging plug to the vehicle (secure firmly).

 \rightarrow The charge status indicator flashes for 1 second.

The charger is waiting to communicate with the vehicle.

Vehicle connected Wait for EV communication

Communication in progress...

Communication has been established.



Then the charger performs the insulation test.



 \otimes If there is an insulation failure:

Cancel charge...

INSULATION FAILURE!!

Then the charger performs the pre-charge phase.



When the pre-charge target is reached and after receiving permission to charge, the charger displays:

CHARGING ...

Charging is now in progress.

CHARGING 30min 23A 360V 40%



The display indicates the charge duration, the charging current and voltage and the current battery charge status. The user can display other parameters and information by pressing the start button.



When charging is complete:



The charger performs the stop charge procedure. Charging is stopped either by the vehicle or by the operator pressing the "OFF" button.

 \rightarrow The charge status indicator flashes slowly for 2 seconds.

Charge with CHADEMO connector

The charger performs an internal check and initialisation. Please wait for a few seconds.

Initialisation...

 \rightarrow The Start button flashes for 1 second.

When initialisation is successful:

Connect vehicle and press ON to start.

 \otimes In case of error (two types of internal fault):



No power module

Step 2 Start a new charge

Connect the charging plug to the vehicle (secure firmly).

Then press the "START" Button.

 \rightarrow The charge status indicator flashes for 1 second.

The charger is starting to communicate with the vehicle.



Communication has been established.



 \otimes If there is a communication fault: Communication problem with BMS

START COMMUNICATION Battery incompatible

START COMMUNICATION Battery malfunction

Then the charger locks the charging plug and performs the insulation test.



 \otimes If there is an insulation failure:

Cancel charge...

INSULATION FAILURE!!

Charging is now in progress.

CHARGING 30min 23A 360V 40%

The Display indicates the time left, the charging current and voltage and the current battery capacity. \rightarrow The charge status indicator flashes slowly for 2 seconds.



When charging has finished:



The charger performs the stop charge procedure. Charging is stopped either by the BMS or by the operator pressing the "STOP" button.

 \rightarrow The charge status indicator flashes slowly for 2 seconds.

Charge with GB connector

The charger performs an internal check and initialisation. Please wait for a few seconds.



 \rightarrow The Start button flashes for 1 second.

When initialisation is successful:

Connect vehicle to start charge.

 \otimes In case of error (two types of internal fault):



No power module

Step 2 Start a new charge

Connect the charging plug to the vehicle (secure firmly). \rightarrow The charge status indicator flashes for 1 second.

Vehicle connected Press START

Connect the charging plug to the vehicle (secure firmly). Then press the "START" button

Then the charger performs the insulation test.



Cancel charge...

INSULATION FAILURE!!

Then the charger performs the pre-charge phase.

PRECHARGING 1000 mA 320V	
\downarrow	
CHARGING	

When the pre-charge target is reached and after receiving permission to charge, the charger displays:

CHARGING...

Charging is now in progress.

CHARGING 30min 23A 360V 40%

The display indicates the charge duration, the charging current and voltage and the current battery charge status. The user can display other parameters and information by pressing the start button.



When charging is complete:



The charger performs the stop charge procedure. Charging is stopped either by the vehicle or by the operator pressing the "OFF" button.

 \rightarrow The charge status indicator flashes slowly for 2 seconds.

Charge error messages The various displays when an error has occurred during charging.

STOPPING CHARGE Error message	Generic charge error The "Error message" will indicate the cause of the
Vout applied! LOCK Maintenance	Fault detected when unlocking the CHAdeMO plug
discon. & press OFF Error message	End of charging display when an error occurred during charging
Emergency Stop messages The Emergency Stop indicator flashes for 1 second.	
Emergency Stop	Manual Emergency Stop
Emergency Stop!!	Software Emergency Stop
Emergency Stop!! PSU connection lost	Internal Fault Emergency Stop



List of error messages

Message	Description
"Emergency_Stop"	Emergency Stop pushbutton has been activated or output cable not connected at the back of the charger
"ERR Vout_at_start"	Abnormal output voltage at charger start up
"Out_Pwr_Switch_Fail."	Defective Charger DC output contactor
"Can_Data_invalid"	Incorrect data frame sent by the vehicle on CAN Vehicle fails to update output current request when charging starts
"Can_Frame_absent"	No CAN communication
"ShortCircuit"	2 cases - Output current above Imax. - Output current above 5 amps during insulation test.
"OverVoltage"	Charger output voltage exceeds maximum voltage limit
"ChargerOverHeating"	Cooling defect. Internal power modules have reached the maximum permitted operating temperature
"Over Limit I"	The vehicle requires too high a current according to the start of charging calculation.
"PSU Absent"	No response from power supervisor (internal fault)
"PSU Timeout Change"	Power supervisor timeout during state transition (internal fault)
"PSU bad state"	Power supervisor goes into incoherent state (internal fault)
"Connector_Lock"	CHAdeMO plug locking coil defect.
"BatteryIncompatib."	Battery voltage range not suitable for the charger
"BatteryMalfunction"	Vehicle battery fault: - No CAN communication at charge start-up. - Incorrect current or voltage data. - Abnormal voltage at charge start-up.
"ChargingStopCtl"	Charge start-up denied (CAN or physical i/o line).
"VehicleShiftPosition"	Gearshift is not in neutral (vehicle fault)
"VehicleOtherFaults"	Vehicle fault. Check vehicle supervisor.
"BatteryOverVoltage"	Overvoltage detected by the vehicle.
"BatteryUnderVoltage"	Too low a voltage detected by the vehicle.
"BatteryCurrentDiff."	Current measurements mismatch from vehicle measurement and charger CAN data, detected by the vehicle.
"HighBatteryTemp."	Battery overheating detected by the vehicle.
"VoltageDifferential"	Voltage measurements do not match vehicle measurements and charger CAN data, detected by the vehicle.
"InsulationFailure"	Earth fault current detected by charger
"ChargerMalfunction"	During battery charging - Charger power supervisor (not CCU) stops charge, after detecting output overvoltage. - Charge aborted by pressing "OFF" button.
"PSU ERROR ARU"	Software emergency stop requested by the power supervisor (internal).
"PSU Modules COM"	Power module communication lost (internal).
"PSU CCU COM"	Communication interruption between power supervisor and CCU (internal).



Message	Description
"PSU OVERVOLTAGE"	Overvoltage detected by power supervisor (internal).
"PSU OVERHEATING"	Overheating detected by power supervisor (internal).
"PSU COHERENCY"	Coherency error detected by power supervisor (internal).
"PSU INSULATION"	Earth fault detected by power supervisor (internal).
"PSU LIMIT Vmax"	Output voltage limit exceeded (+5V) detected by power supervisor (internal).
"PSU SHORT CIRCUIT"	Output short-circuit detected by power supervisor (internal).
"PSU Bad Vred"	Input voltage out-of-range detected by power supervisor (internal).
"OverCurrent"	Output current exceeds the maximum value
"ERR EV Charge Status Not Ready"	The vehicle requests a charge but its status is not ready.
"ERR Bad Pilot State during charge"	The pilot changes from status C during charging
"EV bad pilot state at start"	Pilot status is not A or B at start
"Error EV Not Ready"	The EV ready flag is not ready
"Error Timeout : EV Session Setup Request not received"	The charger has not received the session setup request (timeout is 20 s)
"Error Timeout : EV Ready to Charge State not received"	The charger has not received the ready to charge flag (Timeout is 40s)
"Error No message or Client Dis- connected"	The charger has detected that the EV is present, but the EV has not sent a request.

9. Cleaning

Clean the outside of the terminal can be done while it is on, however, do not clean the terminal when an electric vehicle is connected to the terminal.

Cleaning the terminal is made with a dry cloth or possibly soapy water, it is to do 2 times a year. Cleaning with solvent should be avoided to ensure good behavior in time of painting.

CAUTION RISK OF DAMAGE TO THE TERMINAL • DO NOT use a high pressure jet to clean the device. • Preserve the terminal from contact with gasoline, diesel and other automotive fluids. • DO NOT use solvents to clean the terminal. Failure to follow these instructions can cause damage. Every six months,

• Conduct a visual inspection of the air inlet of the charging station and ensure that they are not clogged.

- Conduct a visual inspection of the charging cable and ensure that cable does not show any visual damage or deformation.
- Conduct a visual inspection of the charging gun and ensure that gun does not show any visual damage, arcing or rust.

Every year, conduct a visual inspection of the state of the lightning protections and ensure that they are not damages.

HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH

- To avoid danger of electrical shock or injury, turn off power at the panel board or load center before working on the equipment or removing any component. Do not remove circuit
- protective devices or any other component until the power is turned off.
- Disconnect electrical power to the harging station before any maintenance work to ensure that it is separated from the supply of AC mains. Failure to do so may cause physical injury or damage to the electrical system and charging unit.

• Maintenance of the charging station shall be conducted only by a qualified technician. Failure to follow these instructions will result in death or serious injury.

10. Protecting the environment Recycling Packaging

The packaging materials from this equipment can be recycled. Please help protect the environment by recycling them in appropriate containers.

Thank you for playing your part in protecting the environment.

End-of-Life Recycling

This product have been optimized to reduce the amount of waste produced at the end of their useful life and for better recovery of component parts and materials when following customary processing procedures.

Products have been designed so that their components can be processed by conventional procedures: decontamination where this is recommended, reuse and/or dismantling in order to improve recycling performance, and crushing to separate out the rest of the materials.



Notes



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DUM016199-EN_V002c September 2024 As standards, specifications, and designs change from time to time, please ask for confirmation of the information given in this publication.

